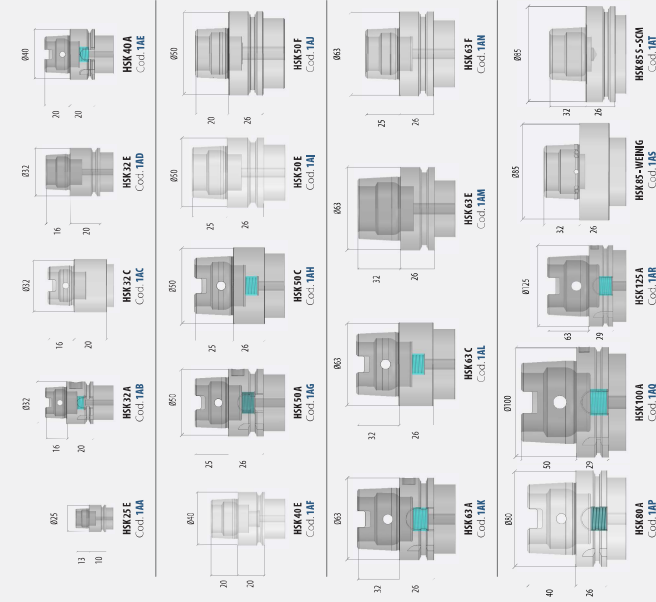


Part codes for available HSK CONNECTIONS*

To configure your toolholder you need to choose one of the following connections first.

*See page 69 for the complete list of EN manufacturing rules.



HSK TOOL HOLDERS DIN 69893

Morse Cone Reductions DIN 228

Reduction system for the use of bits and mills in lathes and machines equipped with morse cones.



Part code	Description	D	L	CM	Connection	Balancing (RPM)
AY00	morse cone reduction	35	110	1P+F	HSK40+E	24.000
AY01	morse cone reduction	35	110	2P+F	HSK40+E	24.000
AY02	morse cone reduction	35	90	1P+F	HSK50+P	24.000
AY01	morse cone reduction	35	110	2P+F	HSK63 A-E-F	24.000
AY01	morse cone reduction	35	110	2P+F	HSK50+P	24.000
AY03	morse cone reduction	42	140	3P+F	HSK80A	24.000
AY03	morse cone reduction	42	140	3P+F	HSK100A	18.000
AY04	morse cone reduction	42	160	3P+F	HSK63 A-E-F	24.000
AY05	morse cone reduction	52	160	4P+F	HSK80A	24.000
AY05	morse cone reduction	52	160	4P+F	HSK100A	18.000
AY06	morse cone reduction	70	200	5P+F	HSK100A	18.000
AY06	morse cone reduction	70	200	5P+F	HSK125A	18.000



MANUFACTURING MATERIAL

