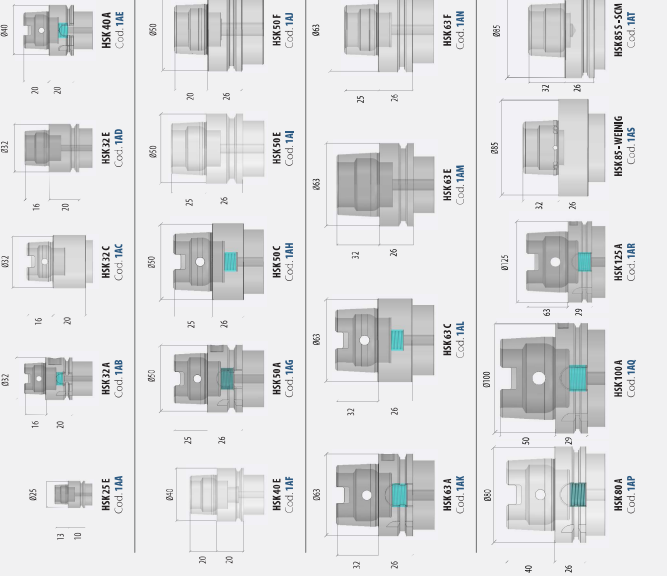


Part codes for available HSK CONNECTIONS*

To configure your toolholder you need to choose one of the following connections first.

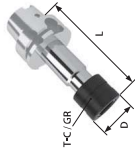
*See page 69 for the complete list of HSK manufacturing codes.



HSK TOOL HOLDERS DIN 69893

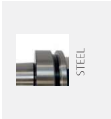
Tap holders

Tap tools preferred clamping systems, for precise threading operations.



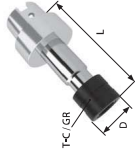
Part code	Description	D	L	T-C	GR	Connection	Balancing (RPM)
AM00	tap holder double compensation	32	90	7-5	GR1	HSK40A-E	24.000
AM00	tap holder double compensation	32	90	7-5	GR1	HSK50A-E	24.000
AM00	tap holder double compensation	32	90	7-5	GR1	HSK63A-E	24.000
AM02	tap holder double compensation	50	110	15-8	GR2	HSK63A-C-E	24.000
AM01	tap holder double compensation	32	110	7-5	GR1	HSK80A	24.000
AM02	tap holder double compensation	50	110	15-8	GR2	HSK80A	24.000
AM03	tap holder double compensation	72	120	25-10	GR3	HSK80A	24.000
AM02	tap holder double compensation	50	110	15-8	GR2	HSK100A	18.000
AM03	tap holder double compensation	72	120	25-10	GR3	HSK100A	18.000
AM04	tap holder double compensation	92	200	25-10	GR4	HSK100A	18.000

MANUFACTURING MATERIAL



PARTS OF YOUR BUSINESS

Tapping specs



Tool shaft	Standard DIN 352	Incr. DIN 371	Standard DIN 376	Standard ISO	Increased ISO	Top Collect style
3.00x2.40	-	-	-	M4.0	M3.30	0
3.50x2.80	-	-	-	M4.5	M3.5	0-1
4.00x3.15	M3.5	M3.5	-	M5.0	M4.4	0-1
4.50x3.40	M4.0	M4.0	M6.0	-	-	0-1
6.00x4.90	M5.0	M5.0	-	-	-	0-1-2
6.00x4.90	M6.0	M6.0	-	-	-	0-1-2
6.00x4.90	M8.0	-	M8.0	-	-	0-1-2
7.00x5.50	M10.0	-	M10.0	-	-	0-1-2
8.00x6.20	-	M8.0	-	M10.0	M8.0	0-1-2
9.00x7.00	M12.0	-	M12.0	M12.0	-	1-2
10.00x8.00	-	M10.0	-	-	M10.0	1-2
11.00x9.00	M14.0	-	M14.0	-	-	1-2-3
12.00x9.00	M16.0	-	M16.0	-	-	1-2-3
14.00x11.00	M18.0	-	M18.0	-	-	2-3
16.00x12.00	M20.0	-	M20.0	-	-	2-3
16.00x12.50	-	-	-	M22.0	-	2-3
18.00x14.00	-	-	-	M24.0	-	2-3
18.00x14.50	M22.0	-	M22.0	-	-	2-3
18.00x15.00	M24.0	-	M24.0	-	-	2-3
20.00x16.00	M27.0	-	M27.0	M27.0	-	2-3
20.00x16.00	-	-	-	M30.0	-	2-3
22.00x18.00	M30.0	-	M30.0	-	-	2-3
25.00x20.00	M33.0	-	M33.0	M36.0	-	3
28.00x22.00	M36.0	-	M36.0	-	-	3
32.00x24.00	M39.0	-	M39.0	-	-	3
32.00x24.00	M42.0	-	M42.0	-	-	3
36.00x26.00	M45.0	-	M45.0	-	-	3
36.00x26.00	M48.0	-	M48.0	-	-	3