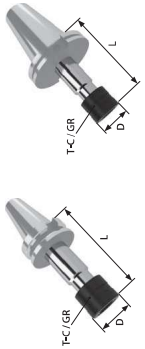


Tapping specs



Tool/Start	Standard DIN 332	Incr. DIN 371	Standard ISO	Increased ISO	Top Collets style
3.00x2.40	-	-	M4.0	M3.30	0
3.50x2.80	-	-	M4.5	M3.5	0-1
4.00x3.15	M3.5	M3.5	M5.0	M4.4	0-1
4.50x3.40	M4.0	M4.0	-	-	0-1
6.00x4.90	M5.0	M5.0	-	-	0-1-2
6.00x4.90	M6.0	M6.0	-	-	0-1-2
6.00x4.90	M8.0	M8.0	-	-	0-1-2
7.00x5.50	M10.0	M10.0	-	-	0-1-2
8.00x6.20	-	M8.0	M10.0	M8.0	0-1-2
9.00x7.00	M12.0	M12.0	M12.0	-	1-2
10.00x8.00	-	M10.0	-	M10.0	1-2
11.00x9.00	M14.0	M14.0	-	-	1-2-3
12.00x9.00	M16.0	M16.0	-	-	1-2-3
14.00x11.00	M18.0	M18.0	-	-	2-3
16.00x12.00	M20.0	M20.0	-	-	2-3
16.00x12.50	-	-	M22.0	-	2-3
18.00x14.00	-	-	M24.0	-	2-3
18.00x14.50	M22.0	M22.0	-	-	2-3
18.00x14.50	M24.0	M24.0	-	-	2-3
20.00x16.00	M27.0	M27.0	M27.0	-	2-3
20.00x16.00	-	-	M30.0	-	2-3
22.00x18.00	M30.0	M30.0	-	-	2-3
25.00x20.00	M33.0	M33.0	M36.0	-	3
28.00x22.00	M36.0	M36.0	-	-	3
32.00x24.00	M39.0	M39.0	-	-	3
32.00x24.00	M42.0	M42.0	-	-	3
36.00x29.00	M45.0	M45.0	-	-	3
36.00x29.00	M48.0	M48.0	-	-	3

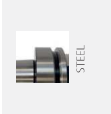
Tap holders

Tap tools preferred clamping systems, for precise threading operations.



Part code	Description	D	L	T-C	GR	Connection	Balancing (RPM)
KX00	tap holder double compensation	32	90	7-5	1	SK 30 DIN 69871A/B	24,000
KX00	tap holder double compensation	32	90	7-5	1	SK 30 DIN 69871A/WO FLANGE CUTS	24,000
KX00	tap holder double compensation	32	90	7-5	1	BT 30	24,000
KX00	tap holder double compensation	32	90	7-5	1	SK 40 DIN 69871A/B	24,000
KX00	tap holder double compensation	32	90	7-5	1	BT 40A/B	24,000
KX00	tap holder double compensation	32	90	7-5	1	CH 40	24,000
KX00	tap holder double compensation	32	90	7-5	1	SK 50 DIN 69871A/B	24,000
KX00	tap holder double compensation	32	90	7-5	1	BT 50A/B	24,000
KX00	tap holder double compensation	32	90	7-5	1	CH 50	24,000
KX01	tap holder double compensation	50	110	15-8	2	SK 40 DIN 69871A/B	24,000
KX01	tap holder double compensation	50	110	15-8	2	BT 40A/B	24,000
KX01	tap holder double compensation	50	110	15-8	2	CH 40	24,000
KX01	tap holder double compensation	50	110	15-8	2	SK 50 DIN 69871A/B	24,000
KX01	tap holder double compensation	50	110	15-8	2	BT 50A/B	24,000
KX01	tap holder double compensation	50	110	15-8	2	CH 50	24,000
KX02	tap holder double compensation	72	120	25-10	3	SK 40 DIN 69871A/B	24,000
KX02	tap holder double compensation	72	120	25-10	3	BT 50A/B	24,000
KX02	tap holder double compensation	72	120	25-10	3	CH 50	24,000
KX03	tap holder double compensation	92	180	35-10	4	SK 50 DIN 69871A/B	24,000
KX03	tap holder double compensation	92	180	35-10	4	BT 50A/B	24,000
KX03	tap holder double compensation	92	180	35-10	4	CH 50	24,000

MANUFACTURING MATERIAL



STEEL

To configure your toolholder you need to choose one of the following connections list.



*See page 69 for the complete list of DIN manufacturing codes.

